

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

- 1 Claims 1-16 (canceled)
- 1 Claim 17 (original): A method of manufacturing a disk drive, comprising:
  - 2 a single molding step to form an enclosure including a base, a cover and a hinge
  - 3 mechanically coupling the base to the cover such that the hinge forms a portion of an
  - 4 exterior surface of the enclosure;
  - 5 attaching a spindle motor to the base;
  - 6 mounting a disk to the spindle motor, and
  - 7 pivotally coupling a head stack assembly pivotally to the base.
- 1 Claim 18 (original): The method of Claim 17, wherein the molding step is an injection-molding
- 2 step.

- 1 Claim 19 (original): A method of manufacturing a disk drive, comprising:
- 2                   providing a base;
- 3                   providing a cover;
- 4                   molding a hinge onto the base and the cover to mechanically couple the base to
- 5           the cover such that the hinge forms a portion of an exterior surface of the enclosure;
- 6                   attaching a spindle motor to the base;
- 7                   mounting a disk to the spindle motor, and
- 8                   pivotally coupling a head stack assembly pivotally to the base.
- 1 Claim 20 (original): The method of Claim 19, wherein the molding step is an insert-molding step.